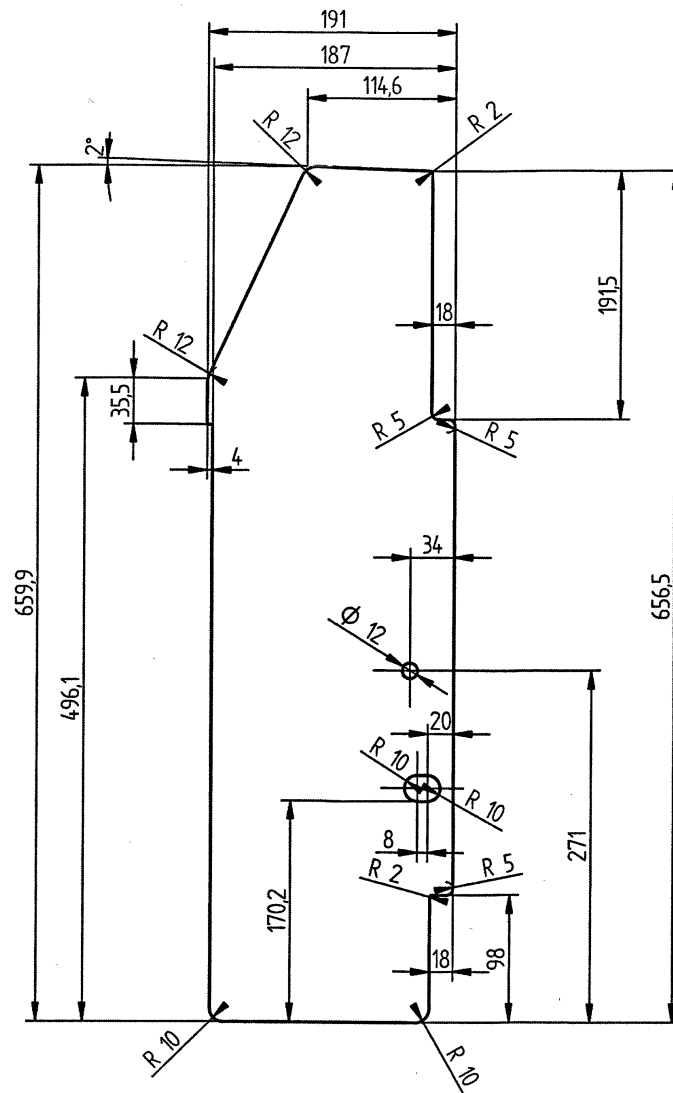


PŘEKLAD

dne: 15 -03- 2018

PROVEDLA
JANA PROKEŠOVA



11914.0134.01

A-ZM/18/00347-ZKRESLEN SKUTEČNÝ TVAR DÍLCE DLE DXF.

15.3.2018

HRUBÝ

19-03-2018
ARCHIV

3

STAV ZODPĚDÍ:
DEX OKUJI
OLEJOVÁNÍ PŘÍPUSTNÁ

NOTE : ROUČKA MAT.
NEMOŽNOST POLOŽENÍ
- Metal sheet thickness : 6 mm
- Radii without dimension : R = 5
- Inside bend radii R = 1
UNIFORMNÍ POLOŽENÍ 01478V

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. W1130	
Permissible top-and rounding during flame cutting (also positive bead acc. W11572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

TOLEŘANCE ŘEZÁNÍ LASEREM

LASER cutting tolerances					
NOTA : min cutting radius without dimension R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	± 0,5

First angle projection	01	Adding table for specific dimension	1148728
General tolerance (GT) in mm	Index	Material: S235JR following EN10025-2	Weight: 5.3
Size range	Inspection dim.	Auxiliary dim.	Blank no:
≤ 30 ≤ 120 ≤ 400 ≤ 1000	1 2 3 4	Date	Name
GT coarse	L 1 2 3 4	Checked	13.2.2014 R. Peller
Lengths (L) and angle (L) ≤ GT	1 2 3 4	Auth'd	13.2.2014 R. Peller
Tolerance Symbols ISO 1101	1 2 3 4	Checked	13.2.2014 R. Peller
○ roundness = 1/2e-Tol	1 2 3 4	Checked	13.2.2014 R. Peller
□ straightness/flatness = GT	1 2 3 4	Checked	13.2.2014 R. Peller
⊙ concentricity/run out = GT	1 2 3 4	Checked	13.2.2014 R. Peller
≡ symmetry = GT	1 2 3 4	Checked	13.2.2014 R. Peller
∥ parallelism = GT	1 2 3 4	Checked	13.2.2014 R. Peller
⊕ position = GT	1 2 3 4	Checked	13.2.2014 R. Peller
Languages: en, fr	1 2 3 4	Checked	13.2.2014 R. Peller
Refer to protection notice ISO 1006	1 2 3 4	Checked	13.2.2014 R. Peller
Released	1 2 3 4	Checked	13.2.2014 R. Peller

PLECH LEVÝ ZADNÍ
TRANSPORTEUR

1 191 401 34 01

Released 119140134012004